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APRIL 1975

DAIRY PLANTS  
SURVEYED and  
APPROVED for  
USDA GRADING  
SERVICE

PROCUREMENT SECTION  
CURRENT SERIAL RECORDS

JUN 6 '75

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## PREFACE

The dairy processing plants listed in this publication are approved for USDA grading service. Such service is limited to the product(s) shown as manufactured by the respective plant and does not constitute an endorsement of quality unless the product also has been inspected and meets U.S. Grade Standards or other quality specifications of buyer and seller. Official plant approval is based on compliance with the Dairy Division Regulation, "General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service." Approval is determined by a detailed inspection of over 100 items including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures.

The USDA Plant Inspection Program is widely used by the dairy industry. It is recognized by dairy plant managers as an important means for improving and maintaining a sound operation for the production of products that will meet specific grade or contract requirements, and have uniform quality essential for buyer and consumer approval and protection. Buyers, too, find this publication a reliable guide to sources for dependable dairy products.

The Inspection and Grading Branch also provides service under its Resident Grading and Quality Control Service. Plants using this service are shown in this publication with an asterisk. This full-time Program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control, and plant inspection services. The Resident Program also makes available to the plant manager the technical know-how and experience of the Inspection and Grading Branch supervisory staff, including chemists and bacteriologists, for help in solving product quality problems.

The Plant Inspection, Resident Grading and Quality Control Services are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants or other interested parties may obtain information about these services by contacting the nearest Inspection and Grading Branch regional office. (See directory of offices inside of back cover.)

Plants listed in this publication are identified (where available) by State-assigned code numbers in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). Each state has been assigned a two-digit number which appears in this publication following the name of the State. The State-assigned plant numbers identifying the plant precede the plant name.

This publication is revised every three months to reflect changes in plant approval and to include new plants.

USDA inspection and grading services are performed under the "USDA Regulations Governing Grading and Inspection of Manufactured or Processed Dairy Products," Title 7, Chapter I, Part 58, Sections 58.1-58.63, of the Code of Federal Regulations.



Codes listed below denote products which are eligible for  
USDA grading or inspection service at USDA approved  
dairy plants listed in this publication

Butter Products - B

B1 Butter  
B2 Whipped Butter  
B3 Anhydrous Milk Fat  
B4 Butter Oil  
B5 99.8% Milk Fat from Whey Cream

Cheese and Cheese Products - C

C1 Cheddar  
C2 Colby  
C3 American (Cheddar, Colby, Granular Curd, Washed Curd)  
C4 Swiss  
C5 Brick  
C6 Muenster  
C7 Monterey Jack  
C8 Limburger  
C9 Neufchatel  
C10 Cream  
C11 Bakers  
C12 Cottage  
C13 Farmers  
C14 Ricotta  
C15 Ricottone  
C16 Blue  
C17 Mozzarella, Part Skim Mozzarella, Low Moisture Mozzarella, Low Moisture Part Skim Mozzarella  
C18 Provalone  
C19 Scamorze, Part Skim Scamorze, Low Moisture Scamorze, Low Moisture Part Skim Scamorze  
C20 Parmesan  
C21 Romano  
C22 Hard Grating Cheese  
C23 Grated or Shredded Cheese  
C24 Grated American Cheese Food  
C25 Dry Process American Cheese  
C26 Dry Process Cheese Food  
C27 Cold-Pack Cheese  
C28 Cold-Pack Cheese Food  
C29 Blended Dried Cheese  
C30 Edam  
C31 Gouda  
C32 Ground Natural Cheese  
C33 Caciocavallo  
C34 Asiago  
C35 Queso Blanco  
C36 Gorgonzola  
C37 Bondost  
C38 Cheese Curd  
C39 Brie  
C40 Camembert  
C41 Feta  
C42 Fontinello

Dry Milk Products - D

D1 Nonfat Dry milk, Spray Process  
D2 Instant Nonfat Dry Milk  
D3 Nonfat Dry Milk, Roller Process  
D4 Dry Whole Milk, Spray Process  
D5 Dry Whole Milk, Roller Process  
D6 Dry Buttermilk, Spray Process  
D7 Dry Buttermilk, Roller Process  
D8 Dry Whey  
D9 Dry Skim Milk-Buttermilk Blend, Spray

Fluid Milk Products - M

M1 Whole Milk  
M2 Cream  
M3 Whey Cream  
M4 Sour Cream (Plant cultured)  
M5 Plastic Cream  
M6 Packaged Coffee Cream  
M7 Skim Milk  
M8 Condensed Skim Milk  
M9 Condensed Milk  
M10 Sweetened Condensed Milk  
M11 Evaporated Milk  
M12 Buttermilk  
M13 Condensed Buttermilk  
M14 Whey  
M15 Condensed Whey  
M16 Ice Cream Mix Base  
M17 Infant Formula  
M18 Neutralized Buttermilk  
M19 Condensed Neutralized Buttermilk

Codes listed below denote products which are eligible for  
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Specialty Products - S

S1 Dry Whey - Buttermilk Blend  
S2 Dry Whey-Skim Milk Blend  
S3 Dry Dairy Blend  
(All Dairy Ingredients)  
S4 Dry Whey Blend (With Cereal  
Ingredients)  
S5 Calcium Reduced Dried Skim Milk  
S6 Dry Cream Substitute  
S7 Dry Non-Dairy Food Products  
S8 High-Acid Dry Cream  
S9 Instant Diet Foods  
S10 Lactose  
S11 Dry Cultured Buttermilk  
S12 Sodium Caseinate  
S13 Dry Malted Milk  
S14 Condensed Infant Formula for Drying  
S15 Dry Infant Formula  
S16 Yorgurt  
S17 Dry Lacotse Reduced Whey  
S18 Dry Mix Base for Frozen Desserts  
S19 Dairy Topping  
S20 Non-Dairy Topping  
S21 Pudding

Specialty Products - S (Cont.)

S22 Dried Skim Milk Modified with Calcium  
Hydroxide and Di-sodium Phosphate  
S23 Dry Modified Whey - Caseinate Blend  
S24 Whey Soy Drink Mix  
S25 Dry Whey-Soya-Caseinate Blend  
S26 Dry Neutralized Buttermilk  
S27 Dry Neutralized Whey  
S28 Dry Whey Caseinate Blend  
S29 Dry Whey-Soya Isolate Blend  
S30 Dry Whey-Soya-Vegetable Fat Blend  
S31 Dry Partially Delactosed Whey  
S32 Dry Partially Demineralized Whey  
S33 Dry Partially Demineralized and  
Partially Delactosed Whey

Codes shown below denote processing or packaging operations which  
meet USDA requirements for facilities and sanitation. Approval is  
limited to the designated kind of operation, and does not constitute  
eligibility for grading of finished products from such operation,  
unless the bulk dairy products or dairy ingredients for packaging  
or processing are made by a USDA approved plant. See page 4 and  
above for codes indicating products eligible for USDA grading.

Packaging and Processing - P

P1 Butter Packaging  
P2 Butter Canning  
P3 Nonfat Dry Milk Packaging  
P4 Instant Nonfat Dry Milk Packaging  
P5 Dry Whole Milk Packaging  
P6 Dry Infant Formula Packaging  
P7 Dry Cream Substitute Packaging  
P8 Diet Food Packaging  
P9 Cheese Processing  
P10 Natural Cheese Packaging  
P11 Dry Egg Solids Mix Packaging  
P12 Dry Meat Loaf Mix Packaging  
P13 Butteroil Processing  
P14 Grated or Shredded Cheese Drying and  
Packaging  
P15 Dry Dairy Blend Packaging  
P16 Egg Nog Dry Blending and Packaging







DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
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Please note that two code numbers are shown for each State. The numbers immediately following the State names were newly assigned by the National Bureau of Standards under provisions of Public Law 89-306 and replace codes formerly in use. Both codes will be shown in subsequent issues, during the period of transition to use of the new State codes on packaged dairy products to identify the manufacturing plant. (Plant numbers within a State remain unchanged.)

ALABAMA-01 (Code unchanged)

22	M & T Cheese Co., Inc	Uniontown	C3
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ARIZONA-04 (Old code-02)

15	United Dairymen of Arizona	Tempe	B1 C3 D1 D6 P1
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ARKANSAS-05 (Old code-03)

21	Breakstone Sugar Creek Foods, Div. of Kraftco Corp.	Russellville	B1 M1 P1
	Carnation Company	Harrison	M1
12	Hills Valley Foods, Inc.	Batesville	C3 M3
310	Kraft Foods	Bentonville	C1 C2 C4 C5 C6 C7 M2 M3
336	Kraft Foods	Berryville	C3 C7 M2 M3
	Pet, Inc.	Siloam Springs	M1

CALIFORNIA-06 (Old code-04)

311	Arden Farms	Tipton	B1 D1
649	California Coop. Creamery	Petaluma	B1 D1
69	California Coop. Creamery	Stockton	C17
36	Carnation Co.	Gustine	M11
214	Carnation Co.	Turlock	M1
44	Challenge Foods Co.	Los Angeles	P1
2988	Consolidated Dairy Products	Los Angeles	P1
2	Crystal Cream & Butter Co.	Sacramento	B1 D1 P1
6	Dairyman's Coop. Cry. Assn.	Tulare	B1 D1 D6 P1 S3
31	Danish Cry. Assn.	Fresno	B1 D1 D6
219	Foremost Foods Co.	Hughson	B1 B3 D1
33	Foremost Foods Co.	Lemoore	C17
541	Foremost Foods Co.	Loleta	M2
338	Foremost Foods Co.	Los Banos	D2 P4
2401	Foremost Foods Co.	Willows	B1 D1 D6 M9
3493	Gilt Edge Cry.	San Francisco	P1
4484	Glenn Milk Producers Assn.	Willows	B1 D1 D6
1187	Humboldt Cry. Assn.	Fernbridge	B1 D1 D2 D4 D6 P3 P4
216	Knudsen Corp.	Los Angeles	B1
53	Knudsen Foods Products	Modesto	D1
65	Leprino Cheese Company	Newman	B1 C17
229	Masson Cheese Corp.	Bell	C33 P14
3144	Safeway	Hanford	M14
748	San Joaquin Valley Dairymen	Los Banos	B1 D1 D6 P1
1738	San Joaquin Valley Dairymen	Newman	B1 D1 M2

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>CALIFORNIA-06 (Old code-04) (Cont.)</u>			
578	Sonoma Mission Creamery	South San Francisco	B1 D6
4074	Wilsey Foods Co.	Los Angeles	P1
1302	*Wilsey Bennett Co.	San Francisco	P1
<u>COLORADO-08 (Old code-05)</u>			
128	Beatrice Foods Co.	Denver	B1 P1
137	Bredan Creamery Co.	Denver	P1
91	Carnation Co.	Johnstown	M11
<u>CONNECTICUT-09 (Old code-06)</u>			
111	Yankee Milk Inc.	Newington	D1 D2 D4 M2 M6 M8 S19
<u>GEORGIA-13 (Old code-10)</u>			
080	Atlanta Dairies Coop.	Carrolltown	C3 M3
315	McCadam McGregor Foods	Atlanta	P10
<u>IDAHO-16 (Old code-11)</u>			
1	Challenge Foods Co.	Pocatello	P9
16	Dairymen's Creamery Assn., Inc.	Caldwell	B1 B3 D1 D6 P1
12	Hopperdietzel Cheese Factory	St. Anthony	C3
8	Ida Gem Dairymen, Inc.	Jerome	C3 C7 D1 D6 D8
46	Kraft Foods	Blackfoot	C3 C7 C17
47	Kraft Foods	Carey	C3 M3
2	Kraft Foods	Pocatello	P10
50	Kraft Foods	Ririe	C3 C6 C7
52	Kraft Foods	Rupert	C3 C4 M3
35	Meadow Gold Dairies	Boise	B1
66	Pet, Inc.	Buhl	M11
65	Salmon Valley Cheese Co.	Salmon	C3 M3
71	Swift & Company	Twin Falls	C3 C7 C17 M3
3	Swiss Village Cheese Co.	Nampa	C3
76	Upper Snake River Valley Dairymen's Assn., Inc.	Idaho Falls	B1 D1 D4 D6 P1
9	Upper Snake River Valley Dairymen's Assn., Inc.	Rexburg	C1 C7
60	Ward's Cheese	Richfield	C3 M3
<u>ILLINOIS-17 (Old code-12)</u>			
93	Beatrice Foods Co.	Champaign	M15
65	Berkshire Foods, Inc.	Chicago	P1
611	Breakstone Sugar Creek Foods	Pana	B1 P1
2650	Carnation Co.	Jacksonville	P7 S6

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>ILLINOIS-17</u> (Old code-12) (Cont.)			
56	Danish Maid Butter Co.	Chicago	P1 P13
267	Dean Foods	Pecatonica	D8 P7 S3 S6
135	Dean Foods	Rockford	C11 M15 S6 P7
586-M	Grigsby Enterprises	Pittsfield	C1 C2 C3 C4 C27
559	Kolb-Lena	Lena	C1 C2 C4 C39 C40 C41
561	Kraft Foods	Galena	C4 M3
564	Kraft Foods	Milledgeville	C4 M3
565	Kraft Foods	Stockton	C4 M3
582	Nauvoo Milk Products Inc.	Nauvoo	C16
60	Oak Brand Ice Cream Co.	Freeport	B1 M18
511	Tate Cheese Co.	Valley City	P9
520	Warren Cheese Plant	Warren	C17 C18 M3
<u>INDIANA-18</u> (Old code-13)			
1037	Beatrice Foods Co.	Osgood	M1
61	Goshen Milk Co., Div. of Orrville Milk Co.	Goshen	B1 D1 D2 M2 M8 M9
95	Graham Cheese Corp.	Elnora	C1 C2 M3
119	Kraft Foods	Dale	C2 C16 M3
147	Kraft Foods	Shirley	C2 C5 C6 M3
1123	Miami Valley Milk Producers Assn.	Muncie	B1 P1
62	Middlebury Coop. Cry. Co.	Middlebury	B1
944	Milnot Co.	Warsaw	B1 M1 M2 M11
65	New Paris Cry. Co.	New Paris	B1 M2
679	Pet, Inc.	Angola	M1
962	Salem Cheese and Milk Co.	Salem	C3 M3
862	Wayne Coop. Milk Producers, Inc. (No. 2 operation)	Ft. Wayne	D1 M1 M2 M7 M8
<u>IOWA-19</u> (Old code-14)			
313	Ackley Cry. & Locker Plant Inc.	Ackley	M1
306	Assoc. Milk Producers, Inc.	Arlington	B1 D1 M1 M12
31	Assoc. Milk Producers, Inc.	Clarence	M1
66	Assoc. Milk Producers, Inc.	Corning	M1
71	Assoc. Milk Producers, Inc.	Festina	M1
20	Assoc. Milk Producers, Inc.	Goldfield	C1 M3
94	Assoc. Milk Producers, Inc. Millville Branch	Guttenberg	M1
118	Assoc. Milk Producers, Inc.	Jesup	M1
30	Assoc. Milk Producers, Inc.	Kimballton	B1 M1
75	Assoc. Milk Producers, Inc.	Lytton	D1 M1 M2
105	*Assoc. Milk Producers, Inc.	Mason City	D2 P4
55	Assoc. Milk Producers, Inc.	Ryan	C3 M3 M15

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>IOWA-19 (Old code-14) (Cont.)</u>			
296	*Assoc. Milk Producers, Inc.	Sanborn	D1 M1 M2
96	*Assoc. Milk Producers, Inc.	Sibley	D1 D2 M2
295	*Assoc. Milk Producers, Inc.	Sioux	B1 D1 D6 M2 P1
5	Assoc. Milk Producers, Inc.	Whittemore	C3 D8 M3
5	Assoc. Milk Producers, Inc. (Creamery Division)	Whittemore	M1
12	Bancroft Coop. Cry.	Bancroft	M1
320	*Breakstone Sugar Creek Foods, Div. Of Kraftco Corp.	Dubuque	P1
16	Bremer Coop. Cry Co.	Waverly	M1
21	Calhoun Coop. Cry.	Lansing	M1
23	Carnation Company (North Plant)	Waverly	D2 P4 P7 P8 S9
25	Carnation Company (South Plant)	Waverly	D2 P4 S6
302	Decorah Cry. Co.	Decorah	C3 M3
323	Denver Coop. Cry. Co.	Denver	M1
35	Farmers Butter & Dairy Coop.	Fredericksburg	B1 C1 D1
F1	Farmers Coop. Cheese Factory of Frankville	Postville	C3 M3
196	Farmers Coop. Cry. Assn.	Cresco	B1 D1 M12
198	Farmers Coop. Cry. Assn.	Garner	B1 M1
40	Farmers Coop. Cry. Assn.	Greene	M1
777	Farmers Coop. Cry. Assn.	Nashua	C3 M3
319	Farmers Coop. Cry. Co.	Greeley	M1
39	Farmers Coop. Cry. Co.	Waterville	M1
49	Farmers Creamery Company	Graettinger	M1
299	Fern Cry. Co.	Parkersburg	B1 M1 M7 M12
215	Forest City Coop. Cry.	Forest City	M1
7	Gunder Coop. Cheese Factory	Postville	C3 M3 M14
304	Kesley Coop. Cry.	Kesley	M1
214	Lake Mills Coop. Cry.	Lake Mills	B1 M1
301	Little Cedar Coop. Cry. Assn.	Little Cedar	B1 M1
28	Ludlow Community Dairy, Inc.	Waukon	C3 M3
294	Meadow Land Dairy Assn.	Waukon	B1 D1 D6
666	Meinerz Creamery Co.	Cedar Rapids	M1
77	Meinerz Creamery Co.	Preston	C1 C17 C18 C21 M2 M3 M15
305	Meinerz Cry. of Iowa	Fredericksburg	B1 C1 C10 C17 D6 D8 M15
79	Mid-America Dairymen, Inc.	Brayton	M1
289	Mid-America Dairymen, Inc.	Des Moines	D1 M2 M8
338	Mid-America Dairymen, Inc.	Elkader	C1 M3
283	Mid-America Dairymen, Inc.	Marion	M1 M2
292	Mid-America Dairymen, Inc.	Sully	D1 M1 M2 M8
287	Miss. Valley Milk Prod. Assn. (Terminal Street)	Dubuque	M1
22	Miss. Valley Milk Prod. Assn.	Hopkinton	B1 C1 M15
61	Miss. Valley Milk Prod. Assn.	Hudson	M1
328	Miss. Valley Milk Prod. Assn.	Knoxville	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>IOWA-19 (Old code-14) (Cont.)</u>			
89	Miss. Valley Milk Prod. Assn.	Luana	B1 C1 C4 D8
288	Miss. Valley Milk Prod. Assn.	Maquoketa	B1 D1 D6 M8
76	Miss. Valley Milk Prod. Assn.	Waverly	M1
91	Oran Coop. Cry. Co.	Oran	M1
48	Potter Cheese Factories, Inc.	New Albin	C1 M3
314	Potter Siding Coop. Cry. Co.	Tripoli	B1 M1 M7
93	Ridgeway Dairy	Ridgeway	C1 C6 M3
99	Schley Cheese Co.	Cresco	C3 M3 M14
325	St. Lucas Co-op Creamery	St. Lucas	M1
326	Stacyville Coop. Cry. Assn.	Stacyville	M1
106	State Center Farmers Coop. Cry. Assn	State Center	C3 M3
107	Twin County Dairy, Inc.	Kalona	C1 M3
8	Wadena Butter & Cheese, Inc.	Wadena	B1 C1
34	Wapsie Valley Cry., Inc.	Independence	C3 M3
	Weldon Farm Products, Inc.	Sibley	P4
47	Wilton Milk Products Co.	Wilton Junction	C1 M3
<u>KANSAS-20 (Old code-15)</u>			
102	All Star Dairy	Garnett	C3 M3
461	Assoc. Milk Producers, Inc.	Hillsboro	C1 M3 M15
497	Assoc. Milk Producers, Inc.	Linn	M1
105	Atwood Cheese Inc.	Atwood	C1 M3
126	Bit O'Gold Cheese, Inc.	Wamego	C1 M3
127	Bogue Cheese, Inc.	Bogue	C1 M3
180	Dwight-Alma Dairy Products	Alma	C1 M3
149	Central Kansas Cheese & Milk Co.	Hoisington	C3 M3
300	Kraft Foods	Oswego	C3 M3
327	Mid-America Dairymen, Inc.	Ellis	M1
351	Mid-America Dairymen, Inc.	Erie	M1
120	Mid-America Dairymen, Inc.	Ottawa	M1
350	*Mid-America Dairymen, Inc.	Sabetha	B1 D1 D6 M2 M7 M8 P1
328	O'Neal Bros. Transfer Station	Emporia	M1
375	Pioneer Cheese Co.	Moundridge	C1 M3
428	Sekan Cheese Co.	Girard	P9
498	Whiting Food Co., Inc.	Horton	C1 M3

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<u>KENTUCKY-21</u> (Old code-16)			
214	Albany Cheese Co.	Leitchfield	C3 M3
215	Armour Creameries	Elizabethtown	C1 C2 M3
236	Armour Creameries	Springfield	B1 C3 D1 D6 M7 M8 P1 S26
241	Avalon Cheese Co.	London	C1 C3 M3
211	Breakstone Sugar Creek	Louisville	B1 B2 P1
234	Carnation Co.	Campbellsville	M1 M2 M8 M9
206	Carnation Co.	Danville	M1
205	Carnation Co.	Glasgow	M1
222	Carnation Co.	Maysville	M11
225	Carnation Co.	Mt. Sterling	M1
228	Carnation Co.	Somerset	M1
216	Cudahy Co.	Cynthiana	C17 M3
223	Cudahy Co.	Harrodsburg	C17 C18 M3
230	Cudahy Co.	Russell Springs	C2 C3 M3
224	Cudahy Co.	Tompkinsville	C1 M3
20	Dairymen's Inc., Kyana Div.	Louisville	B1 D1 M2
212	Eagle Pass Cheese Co.	Albany	C1 M3
203	Kraft Foods	Lawrenceburg	C1 C2 M3
227	Kraft Foods	Owenton	C3 M3
238	Kraft Foods	Stanford	M1
233	Kraft Foods	Taylorsville	M1
204	Swift & Co.	Glasgow	C1 C3 M3
219	Swift & Co.	Russellville	M1
<u>LOUISIANA-22</u> (Old code-17)			
1	Dairymen's Inc., Gulf Milk Div.	Franklinton	B1 C3 C17
<u>MARYLAND-24</u> (Old code-19)			
0046	Chesapeake Crys., Inc.	Baltimore	P1
0024	Maryland-Virginia Milk Prod. Assn.	Laurel	B1 B3 D1 M8
<u>MASSACHUSETTS-25</u> (Old code-20)			
18	Yankee Milk, Inc.	W. Springfield	D1 M2 M8
<u>MICHIGAN-26</u> (Old code-21)			
428	Carnation Co.	Barryton	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MICHIGAN-26</u> (Old code-21) (Cont.)			
462	Carnation Co.	Sheridan	M11
608	Constantine Coop. Cry.	Constantine	B1 D1 D4 D6 M1 M2
226	Copper Country Dairy, Inc.	Dollar Bay	C1 C2 C3
439	Daggett Cheese Co.	Daggett	C1 C2 M3
12	Hudsonville Cry. & Ice Cream Co.	Burnips	B1
303	Kalamazoo Cry. Co.	Kalamazoo	B1 D1 D4 D6 M9
117	Kraft Foods	Clare	C2 C3 M3
137	Kraft Foods	Pinconning	C2 C5 C6 C7 M3
577	McDonald Coop. Dairy	Chesaning	M2 M8 M9
548	Mead-Johnson & Co.	Zeeland	P6 S14
123	Michigan Milk Producers Assn.	Ovid	B1 D1 D4 D6 D8 M1 M9
380	Michigan Producers Dairy Co.	Adrian	M1 M2 M7 M8 M9
242	Michigan Producers Dairy Co.	Sebewaing	B1 D1 D4 D6 M1 M2 M9
518	Ontonagon Valley Coop.	Bruce Crossing	C3
152	Pet, Inc.	Charlotte	M1
17	Pet, Inc.	Wayland	S6
765	Peters Pak	Grand Rapids	B2 P1
611	Ross Laboratories	Sturgis	P6 S14
<u>MINNESOTA-27</u> (Old code-22)			
001	Aitkin Coop. Cry. Assn.	Aitkin	M1
486	Albany Coop. Cry.	Albany	B1 M1 M7 M12
064	Almelund Cry. Co.	Almelund	M1
597	Annandale Coop. Cry. Assn.	Annandale	B1 M7 M2
078	Assoc. Milk Producers, Inc.	Bagley	M1
320	Assoc. Milk Producers, Inc.	Brownsdale	M1
613	Assoc. Milk Producers, Inc.	Clarkfield	C3 D8 M3 S2
602	Assoc. Milk Producers, Inc.	Howard Lake	M1
246	Assoc. Milk Producer, Inc.	Lake Benton	M1
476	*Assoc. Milk Producers, Inc.	New Prague	D1 M2
031	*Assoc. Milk Producers, Inc.	New Ulm	B1 B2 D1 D6 P1
515	Assoc. Milk Producers, Inc.	Owatonna	D1 M1 M2 M8
506	Assoc. Milk Producers, Inc.	Paynesville	D1 M2
366	Assoc. Milk Producers, Inc.	Pelican Rapids	D1 M2 S22
355	Assoc. Milk Producers, Inc.	Rochester	C1 C3 C7 M3
218	Atwater Creamery Co.	Atwater	B1 M7 M12
610	Big Stone Cheese Factory, Inc.	Canby	M1

\*USDA resident grading service provided.

DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Old code-22)</u>			
430	Bird Island Coop. Creamery	Bird Island	M1
016	Blackduck Coop. Cry.	Blackduck	B1 M1
087	Blue Ox Coop. Cry.	Brainerd	B1 M2 M7
360	Bluffton Coop. Cry. Assn.	Bluffton	B1 M1 M7 M12
293	Bock Coop. Cry.	Bock	B1 C1 C2 C6 C7 D8 M15 S3 S4 S10 S17
199	Braham Coop. Cry. Assn.	Braham	M1
615	*Breakstone Sugar Creek Foods, Div. of Kraftco Corp.	St. Paul	P1
423	Brooks Cheese Factory	Brooks	C1 M3
489	Brooten Coop Cry. Assn.	Brooten	B1 M1
256	Brownton Coop. Cry. Assn.	Brownton	M1
301	Buckman Farmers Coop. Cry. Assn.	Buckman	B1 M1 M18
266	Cass-Clay Cry., Inc.	Mahnomen	M1
267	Cass-Clay Cry., Inc.	Waubun	M1
281	Cedar Mills Coop. Cry. Assn.	Cedar Mills	M1
138	Clarks Grove Coop. Cry.	Clarks Grove	M1
490	Cold Spring Coop. Cry. Assn	Cold Spring	B1 M1 M7
139	Conger Coop. Cry. Co.	Conger	B1 M1
282	Corvuso Cry. Co.	Cosmos	M1
041	Cromwell Coop. Cry. Assn.	Cromwell	B1 M1
361	Dalton Coop. Cry. Assn.	Dalton	M1
285	Dassel Coop. Dairy Assn.	Dassel	B1 M7 M12
653	Delmark Co., Inc. (The)	Minneapolis	P3 P4 P11 P12 P15
391	Edgerton Coop. Cry.	Edgerton	M1
549	Elgin Coop. Cry. Assn.	Elgin	B1 C3 M14
363	Elizabeth Coop. Cry. Assn.	Elizabeth	M1
302	Elmdale Creamery Assn.	Bowlus	M1
239	Elysian Coop. Cry. Assn.	Elysian	M1
393	Erskine Cry. Assn.	Erskine	M1
557	F & A Cheese Co.	Aldrich	M1
652	F & A Cheese Co.	Bertha	M1
433	Fairfax Coop. Cry. Assn.	Fairfax	M1
521	Farmers Butter & Dairy Coop.	Bixby	M1
247	Farmers Coop. Cry. Assn.	Balaton	M1
351	Farmers Coop. Cry. Assn.	Eyota	B1 M1 M7 M12
377	Farmers Coop. Cry. Assn.	Goodridge	M1
245	Farmers Coop. Cry. Assn.	Hendricks	B1 M1
060	Farmers Coop. Cry. Assn.	Montevideo	M1
056	Farmers Coop. Cry. Assn.	Pillager	B1 M1
294	Farmers Coop. Cry. Co.	Foreston	M1
405	Farmers Cry.	Cyrus	B1 M12
406	Farwell Coop. Cry. Assn.	Farwell	M1
394	Fertile Cry. Assn.	Fertile	M1

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DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
MINNESOTA-27 (Old code-22) (Cont.)			
288	*First District Assn.	Litchfield	B1 C1 D1 M2 M3 M7 M12
303	Flensburg Coop. Cry. Assn.	Flensburg	M1
289	Forest City Coop. Cry. Assn.	Litchfield	M1
304	Freedhem Coop. Cry. Assn.	Little Falls	M1
582	Fremont Coop. Cry. Assn.	Utica	M1
106	Garfield Coop. Cry. Assn.	Garfield	B1 M1 M7
143	Geneva Coop. Cry.	Geneva	M1
020	Gilman Coop. Cry.	Gilman	B1 M1 M7 M12
257	Glencoe Butter & Produce Assn.	Glencoe	B1 D1 D6 M1
407	Glenwood Cry.	Glenwood	M1
124	Granger Farmers Coop. Cry. Assn.	Granger	M1
271	Grygla Coop. Cry.	Grygla	M1
583	Hart Creamery Assn.	Rushford	M1
435	Hector Farmers Coop. Cry.	Hector	M1
384	Hinckley Coop. Cry. Assn.	Hinckley	B1 M1 M7
166	Hoffman Coop. Cry. Assn.	Hoffman	B1 M1 M7 M12
518	Hope Coop. Cry. Assn.	Hope	B1 M7 M12
191	Houston-Money Creek Coop. Cry.	Houston	C3 M3 M14
548	Inter-Lake Coop. Assn.	Browns Valley	M1
565	Janesville Cry. Assn.	Janesville	M1
240	Kilkenny Cry. Assn.	Kilkenny	M1
502	Kraftco Corp., Kraft Foods	Melrose	C16 C17 M3 M15
630	Kraftco Corp., Kraft Foods	R.R., Melrose	C3 C4 C5 C6 C20 M3 M15
221	Lake Lillian Coop. Cry. Assn.	Lake Lillian	B1 M7 M12
436	Lakeside Coop. Cry. Assn.	Buffalo Lake	M1
107	*Land O'Lakes, Inc.	Alexandria	D1 M2
547	*Land O'Lakes, Inc.	Browerville	B1 D1 D6 P1
192	Land O'Lakes, Inc.	Caledonia	M1
201	Land O'Lakes, Inc.	Dalbo	C17 M2 M3 M14
443	*Land O'Lakes, Inc.	Faribault	B1 D1 D6 D8 M2 P1 S1 S2 S3 S11 S23
398	*Land O'Lakes, Inc.	Fosston	D1 D2 D6 M2
448	*Land O'Lakes, Inc.	Luverne	D1 D4 M2
298	Land O'Lakes, Inc.	Milaca	D1 M2
085	*Land O'Lakes, Inc.	Mountain Lake	B1 D1 D2 D6 P1
369	*Land O'Lakes, Inc.	Perham	M1 M2 M8
385	*Land O'Lakes, Inc.	Pine City	D1 D6 M1 M2 S2 S3
156	Land O'Lakes, Inc.	Pine Island	C1 M3 M15
021	Land O'Lakes, Inc.	Princeton	M1
588	Land O'Lakes, Inc.	Rollingstone	M1
451	Land O'Lakes, Inc.	Roseau	M1
130	*Land O'Lakes, Inc.	Spring Valley	D1 D6 D8 M1 M2 S1 S2 S3 S24
555	Land O'Lakes, Inc.	Lake City	D8
305	Lastrup Coop. Cry.	Lastrup	M1
324	LeRoy Coop. Cry. Assn.	LeRoy	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Old code-22) (Cont.)</u>			
242	LeSueur Cry., Inc.	LeSueur	C1 M3 M15
082	Leonard Coop. Cry. Assn.	Leonard	M1
306	Little Rock Coop. Cry. Co	Royalton	B1 M1 M7 M12
543	Long Prairie Cry. Assn.	Long Prairie	M1
570	Maple Island, Inc.	Stillwater	D4 S14 S15 S18 S25
148	Maple Island, Inc.	Wanamingo	D1 D2 M2 P3 P5 P6 S3 S14 S15 S18
353	Marigold Foods, Inc.	Rochester	M4 M7 M14
399	McIntosh Coop. Cry. Assn.	McIntosh	M1
584	Meadow Land Dairy Assn.	Lewiston	M1
126	Meadow Land Dairy Assn.	Mabel	M1
127	Meadow Land Dairy Assn.	Preston	B1 D1 D4 D6 P15 S3
519	Medford Cry. Assn.	Medford	M1
499	Meire Grove Coop. Dairies Assn.	Melrose	M1
500	Melrose Coop. Cry. Assn.	Melrose	B1 M1 M7 M12
530	Mid-America Dairymen, Inc.	Benson	M1
533	Mid-America Dairymen, Inc.	Bertha	M1
030	Mid-America Dairymen, Inc.	Essig	M1
093	Mid-America Dairymen, Inc.	Farmington	C12 D1 D4 D8 M2 M4 M8 M10 M15 M16 S16 S19
367	Mid-America Dairymen, Inc.	Fergus Falls	C1 M3 M15
495	Mid-America Dairymen, Inc.	Freeport	M1
259	*Mid-America Dairymen, Inc.	Hutchinson	D1
316	Mid-America Dairymen, Inc.	Little Falls	M1
606	Mid-America Dairymen, Inc.	Monticello	M1
135	Mid-America Dairymen, Inc.	Twin Lakes	M1 M2 M7
280	Mid-America Dairymen, Inc.	Welcome	M1
260	Mid-America Dairymen, Inc.	Winsted	C3 M3 S10
484	*Mid-America Dairymen, Inc.	Winthrop	B1 D1 D6 P1
646	Mid-America Dairymen, Inc.	Zumbrota	C1 C3 D8 M3 M15
485	Mid-America Dairymen, Inc. (Cry. Div.)	Winthrop	M1
108	Millerville Coop. Cry. Assn.	Brandon	B1 M1 M7 M12
109	Miltona Cry. Assn.	Miltona	B1 M1 M7 M12
418	Minnesota Milk Company	St. Paul	M14
287	Modern Craftmen's Milk Assn.	Watkins	C1 M3 S10 S17
647	National Farmers Organization	Albertville	M1
529	National Farmers Organization	Appleton	B1 D1 M1 M12
638	National Farmers Organization	St. Charles	M1
639	National Farmers Organization	Sauk Centre	M1
110	Nelson Cry. Assn.	Nelson	M1
482	New Auburn Cry. Assn.	New Auburn	M1
222	New London Cry. Assn.	New London	M1
339	Nicollet Food Products	Nicollet	D1 D6 S3 S23 S25 S26 S28 S30
585	Nodine Coop. Cry. Assn.	Dakota	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Old code-22) (Cont.)</u>			
157	North Star Cry. Co.	Kenyon	B1 M1 M7 M12
022	Oak Park Coop. Cry. Assn.	Oak Park	M1
424	Oklee Creamery Assn.	Oklee	M1
112	Osakis Cry. Assn.	Osakis	M1
636	Pace Dairy Foods Co.	Rochester	P10
004	Palisade Coop. Cry. Assn.	Palisade	M1
505	Paynesville Coop. Cry. Assn.	Paynesville	M1
372	Perham Coop. Cry. Assn.	Perham	B1 M7
309	Pierz Coop. Assn.	Pierz	M1
556	Plainview Milk Products Assn.	Plainview	B1 D1 M12
568	Plum Valley Cry.	Waldorf	B1 C1 C2 D3 D7 M12
425	Plummer Coop. Cry. Assn.	Plummer	M1
109	Potter Cheese Factories, Inc.	Hokah	C1 M1 M3
300	Princeton Coop. Cry.	Princeton	B1 M7 M12
326	Racine Cry. Assn.	Racine	M1
310	Ramey Farmers Coop. Cry.	Foley	M1
545	Reynolds Coop. Cry. Assn.	Long Prairie	M1
023	Rice Farmers Coop. Cry. Co.	Rice	B1 M1 M7
508	Richmond Cry. Co.	Richmond	M1
587	Ridgeway Foods, Inc.	Houston	C1 M3
400	Rindal Coop. Dairy Assn.	Fertile	M1
356	Rock Dell Coop. Cry. Co.	Byron	M1
113	Rose Coop. Cry. Assn.	Eagle Bend	M1
261	Round Grove Coop. Cry. Assn.	Stewart	M1
389	Royal Coop. Cry.	Braham	M1
312	Royalton Coop. Cry. Assn.	Royalton	M1
511	St. Martin Coop. Cry. Assn.	St. Martin	B1 M1 M7 M12
341	St. Peter Cry. Co.	St. Peter	B1 D1 D4 D8 S3 S4 S25 S26 S28 S29
512	Sauk Centre Coop. Cry. Assn.	Sauk Centre	M1 M2
348	Shelly Farmers Coop. Cry. Assn.	Shelly	M1
213	Sioux Valley Coop. Cry. Co.	Sioux Valley	M1
313	Sobieski Coop. Cry. Assn.	Little Falls	M1
251	Southwestern Minnesota Dairy Assn.	Russell	B1 M1 M8
037	Springfield Coop. Cry. Assn.	Springfield	B1 M1 M2
410	Starbuck Creamery Co.	Starbuck	M1
524	Starks Corner Coop. Cry. Assn.	Claremont	M1
635	Stauffer Chemical Company	Rochester	S8 S10 S17
225	Sunburg Coop. Cry.	Sunburg	B1 M7 M12
314	Swanville Coop. Cry.	Swanville	M1
380	Thief River Falls Coop. Cry. Assn.	Thief River Falls	B1 M1 M12
444	Treasure Cave, Inc.	Faribault	C16
044	Twin Ports Coop. Dairy Assn.	Moose Lake	M1
373	Underwood Coop. Cry. Co.	Underwood	M1 M7
525	Union Cry. Assn.	Blooming Prairie	B1 M7 M12

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Old code-22) (Cont.)</u>			
315	Upsala Coop. Cry. Assn.	Upsala	M1
374	Urbank Coop. Cry. Assn.	Parkers Prairie	B1 M1 M7 M12
114	Valley Cry. Assn.	Garfield	M1
098	Vernon Coop. Cry. Assn.	Hayfield	B1 C3 M3 M14
453	Wannaska Cry. Assn.	Wannaska	B1 M1
099	West Concord Butter & Cheese Assn.	West Concord	M1
264	West Lynn Coop. Cry.	Hutchinson	M1
594	Wilson Coop. Cry. Assn.	Winona	M1
265	Winsted Farmers Coop. Cry. Assn.	Winsted	M1
133	Wykoff Coop. Cry.	Wykoff	M1
<u>MISSISSIPPI-28 (Old code-23)</u>			
12	Kraft Foods	Brooksville	C1 M3
20	McClendon Cheese Co.	Newton	C3 M3
<u>MISSOURI-29 (Old code-24)</u>			
087	Branson Dairy	Branson	C1 M3
660	Breakstone Sugar Creek Foods	Mansfield	B1
102	Carnation Company	Ava	M1
105	Carnation Company	Eldorado Springs	M1
108	Carnation Company	Mt. Vernon	M5 M11
117	Carnation Company	Seymour	M1
144	Clearfield Cheese Co.	Clinton	P9
412	Crest-View Foods Co. (D.B.T., Inc.)	Hannibal	C1
165	Cudahy Company	Neosho	P9
168	D.B.T., Inc.	Moberly	C3 M3
201	Foremost Foods Co.	Joplin	M2
207	Foremost Foods Co.	Springfield	M2
213	Frohna Creamery	Frohna	B1
228	Greenfield Cheese Co.	Greenfield	C3 M3
301	Kahoka Cheese Co.	Kahoka	C3 M3
322	Kraft Foods	Eldon	M1
331	Kraft Foods	Mountain Grove	M1
337	Kraft Foods	Springfield	C1 M3
397	Mansfield Cheese Corp.	Mansfield	C1 M3
636	Mid-America Dairyman, Inc.	Aurora	C3 M3
513	*Mid-America Dairyman, Inc.	Cabool	M2 M8
516	Mid-America Dairyman, Inc.	Chillicothe	B1 C16 M2 M8 M12
519	*Mid-America Dairyman, Inc.	Eldorado Springs	M2
	Mid-America Dairyman, Inc.	Eldorado Springs	M1
183	Mid-America Dairyman, Inc.	Emma	C1 M2 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MISSOURI-29</u> (Old code-24) (Cont.)			
528	*Mid-America Dairymen, Inc.	Lebanon	M1
534	*Mid-America Dairymen, Inc.	Springfield	B1 D1 D6 M2 M13 S5
186	Mid-America Dairymen, Inc.	Stover	M1
424	Milnot Co.	Seneca	B1 M11
483	Perryville Cheese Co.	Perryville	C3 M3
495	Pet, Inc.	Neosho	M2 M11
021	Prairie Farms Dairy, Inc., Aro Dressel Div.	St. Louis	B1 P1
522	Producers Cry. Co.	Kirksville	C1 M3
597	Schreiber, L.D. Cheese Co., Inc.	Carthage	P9 P10
654	Stockton Cheese Co.	Stockton	C3 M3
<u>MONTANA-30</u> (Old code-25)			
63	Consolidated Dairies of Lake County	Ronan	B1 C3
18	Darigold Farms	Bozeman	C3 M3
65	Foremost Foods Co.	Stevensville	C1 M3
<u>NEBRASKA-31</u> (Old code-26)			
203	Assoc. Milk Producers, Inc.	Laurel	M1
196	Assoc. Milk Producers, Inc.	Plainview	B1 D3 D5 D7
22	Beatrice Foods Co.	Lincoln	B1 P1
61	Blue Valley Cheese Co.	Hebron	C1 C3 C7 M2 M3
222	Clarks Produce & Milk Transfer	Loretto	M1
216	Dodge Dairy Products, Inc.	Dodge	C1 M3
225	Kraft Foods	Long Pine	M1
	Div. of Kraftco Corp.		
224	Kraft Foods	O'Neill	C1 M3
	Div. of Kraftco Corp.		
93	Leprino Cheese Mfg. Co.	Chappell	C3 C17 C18 M2 M3
172	Lyons Coop. Cry.	Lyons	B1 D3 D5
227	Mid-America Dairymen, Inc.	Broken Bow	M1
142	*Mid-America Dairymen, Inc.	Fullerton	D1 D6 M1 M2 M8
67	*Mid-America Dairymen, Inc.	Norfolk	B1 B2 D1 D6 M12 P1
228	Mid-America Dairymen, Inc.	North Loup	M1
58	Mid-America Dairymen, Inc.	Superior	C17 D8 M2 M3 S10
202	Neu Cheese Company	Hartington	C1 C2 C7 C30 M3
74	Newman Grove Coop. Cry.	Newman Grove	C17 M2 M3
222	Orchard Dairy Products	Orchard	C1 C7 D8 M3
146	Ord Cheese Co.	Ord	C1 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEBRASKA-31</u> (Old code-26) (Cont.)			
114	Oxford Cheese Factory	Oxford	C1 C7 M3
68	Randolph Creamery	Randolph	B1
43	Ravenna Cheese Co., Inc.	Ravenna	C1 M3
24	Roberts Dairy	Lincoln	B1 C14 M8 P1
08	Roberts Dairy Co.	Omaha	M1 M2
212	West Point Creamery, Inc.	West Point	B1
<u>NEW JERSEY-34</u> (Old code-29)			
751	Northfield Cheese Company Schepps Cheese Co., Inc.	Northvale Paterson	P9 C14 C17
<u>NEW MEXICO-35</u> (Old code-30)			
10	Prices Valley Gold Dairies	Albuquerque	B1
<u>NEW YORK-36</u> (Old code-31)			
8608	Carnation Co.	South Dayton	M11
8628	Chautauqua Malted Milk Co.	Mayville	D1
2500	Coop. Marketing Agency, Inc.	Horseheads	D1
3077	Coop. Marketing Agency, Inc.	Ogdensburg	B1 D1 D6
5630	Coop. Marketing Agency, Inc.	Oneida	B1 D1 D6 P1
0329	Crowley's Milk Co., Inc.	Arkport	B1 D1 M8
0284	Cuba Cheese & Trading Co.	Cuba	C1 D8 M3
8222	Dairylea Coop., Inc.	Adams	C1 C17 M3 P10
1563	Dairylea Coop., Inc.	Vernon	M1
1564	Dairylea Coop., Inc.	Vernon	C12 M4 S16
3417	Deltown Foods	Frasers	B1 C12 D1 D6 M4 S25
2631	Elmhurst Milk & Cream Co., Div. of Prattsburg Cry. Co.	Prattsburg	B1 D1 M8
8788	Emkay Trading Corp.	Blasdel	C10 C11
3979	Empire Milk Corp.	Hartlot	C17 M3
4127	Friendship Dairies, Inc.	Friendship	B1 B2 C12 C13 M4
9076	Hotel Bar Foods, Inc.	New York	P1
2323	Kraft Foods	Canton	C1 M3
8610	Kraft Foods	Lowville	C1 M15
5056	O-AT-KA Milk Coop., Inc.	Batavia	B1 M8 M11
3470	O-AT-KA Milk Coop., Inc.	Collins Center	D1 D4 D6 D8 M8 M15 S27
8071	Pollio Dairy Products Corp.	Campbell	B1 C14 C17
1548	Queens Farms Dairy, Inc.	Pierrepont Manor	B1 D1 D4 M8 M9
3781	Queens Farms, Inc.	Copenhagen	C1
0348	Queensboro Farm Products, Inc.	Canastota	B1 D1 M1 M8
	Rich Products Corp.	Buffalo	S21
5260	Sano Cheese, Inc.	Spencerport	C14 C15 C17 M14
823	Sorrento Cheese Co., Inc.	Buffalo	C14 C17 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEW YORK-36 (Old code-31) (Cont.)</u>			
8601	Yankee Milk Inc.	Champlain	B1 D1 D6
9077	Zenith-Godley Co., Inc.	New York	P1
<u>NORTH CAROLINA-37 (Old code-33)</u>			
76-1	Carnation Co.	Albemarle	M1
76-2	Carnation Co.	Shelby	M1
76	Carnation Co.	Statesville	M11
77	Kraft Foods Co.	West Jefferson	C1 M3
<u>NORTH DAKOTA-38 (Old code-33)</u>			
47	Adams County Cry.	Hettinger	B1 M1
1	Aneta Cry. & Prod. Co.	Aneta	B1
44	Arrow Cry.	Hazen	B1
3	Ashley Cry.	Ashley	B1
106	Beaver Valley Cry.	Wishek	B1
8	Bottineau Coop. Cry.	Bottineau	B1 M1
10	Capitol City Cheese Co., Inc.	Bismarck	C3 M3
5	Capitol City Foods, Inc.	Bismarck	B1
21	Cass-Clay Cry., Inc.	Drake	M1
26	Cass-Clay Cry., Inc.	Edgeley	M1
14	Cass-Clay Cry., Inc.	Fairmount	M1
25	*Cass-Clay Cry., Inc.	Fargo	B1 C12 D1 D6 M2 P1
15	Cass-Clay Cry., Inc.	Jamestown	M1
13	Cass-Clay Cry., Inc.	Valley City	M1
19	Dickinson Cheese Co., Inc.	Dickinson	C1 M3
21	Drake Coop. Cry.	Drake	M1 M2
22	Elgin Farmers Cream & Milk Shipping Assn.	Elgin	M1 M2
92	Emmons Co. Cheese Corp.	Strasburg	C3 M3
39	Hankinson-Milnor Coop. Cry.	Hankinson	M1
70	Hankinson-Milnor Coop. Cry.	Milnor	B1
42	Harvey Cry., Inc.	Harvey	B1 C1
45	Hazen Cheese Co., Inc.	Hazen	M1
46	Hebron Coop. Cry.	Hebron	M1 M2
85	Lakeland Cheese Co.	Powers Lake	C1 M3
17	Lakeview Dairy	Devils Lake	M1
53	Lakota Cheese Co. Inc.	Lakota	B1 C1 M3
82	Land O'Lakes, Inc.	Oakes	C1 M3
59	Lefor Cheese Co., Inc.	Lefor	C1 M3
60	Linton Cry.	Linton	B1
67	McClusky Coop. Cry.	McClusky	B1
112	Medina Cheese Co.	Medina	C1 M3
32	Mid-America Dairyman, Inc.	Gwinner	M1
91	New Salem Cry.	New Salem	B1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NORTH DAKOTA-38 (Old code-33) (Cont.)</u>			
104	Peterson Cry.	Williston	B1 M1
16	Powers Cry.	Crosby	B1
88	Rugby Creamery	Rugby	B1 C3
89	Selfridge Cheese Co., Inc.	Selfridge	C3 M3
31	Tri-County Creamery	Glen Ullin	B1 M1
105	Tri-County Weighing Assn., Inc.	Wishek	M1
96	Tuttle Dairy Prod., Inc.	Tuttle	C3 M3
4	Valley Dairy Products, Inc.	Beach	C3 M3
94	Winger Cheese Co., Inc.	Towner	C3 M3
107	Wishek Cheese Co.	Wishek	C1 M1 M3
<u>OHIO-39 (Old code-34)</u>			
40	Beatrice Foods Co.	New Bremen	D1 D8 M2 M8
101	Brewster Dairy	Brewster	C2 C4 M3 M14 M15
36	Cloverland Dairy	Flushing	B1 P1
5	Cudahy Foods Co.	Washington C.H.	C17 C18 M3
87	Defiance Milk Prod. Co. (The) Div. of Diehl, Inc.	Defiance	M11
157	DMI Inc.	Pickerington	S4 S23
146	Eldorado Cry. Co.	Eldorado	D3
148	Equity Dairies, Inc.	Ft. Recovery	M1
39	Equity Dairies, Inc.	Lima	B1 D1 M1 M2 M8
147	Equity Dairies, Inc.	Sardinia	M1 M2 M7
20	Fisher Cheese Co.	Wapakoneta	P9
154	International Automated Machines, Inc.	Perrysburg	P7
125	Miami Valley Milk Producers Assn.	Dayton	D1 M1 M2 M7 M8
110	Miceli Dairy Products	Cleveland	C14 C17 C18 C19 M3
410	Middlefield Coop. Swiss Cheese Co.	Middlefield	C4 M3 M14
152	Minerva Dairy	Minerva	B1 C1 C2 C3
153	Nestle Co.	Marysville	C25 C26 S6 S7
28	Orrville Milk Co.	Orrville	D1 D4 M2 M8
127	Pet, Inc.	Bryan	M11
128	Pet, Inc.	Coldwater	M1 M2 M8 M9 M11
109	Westerville Cry., Div. of Beatrice Foods	Covington	D1 M1 M2 M7 M8 M11
<u>OKLAHOMA-40 (Old code-35)</u>			
62	Assoc. Milk Producers, Inc.	Oklahoma City	B1 D1
30	Assoc. Milk Producers, Inc.	Tulsa	C1 C3 D1 M2
87	Blaine Dairy Products Co.	Watonga	C3 M3

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DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>OKLAHOMA-40 (Old code-35) (Cont.)</u>			
70	Burkey Creamery	Cushing	B1
610	Harp's Green Valley Farms	Shawnee	B4 P1 P2 S24
81	Kraft Foods	Sulphur	C3 C5 C6 C17 M3
607	Wilsey Bennett, Inc.	Oklahoma City	P1
<u>OREGON-41 (Old code-36)</u>			
56	Coquille Valley Dairy Coop.	Bandon	C1
38	Eugene Farmers Cry.	Eugene	B1
25	Farmers Coop. Cry.	McMinnville	B1 D1
41	Larsen's Cry.	Oregon City	B1
34	Mayflower Farms	Portland	B1 D1 D6
12	Raven Cry. Co.	Portland	P1
30	Tillamook County Cry. Assn.	Tillamook	B1
<u>PENNSYLVANIA-42 (Old code-37)</u>			
051	Aldovin Dairy	Tunkhannock	B1 C12 D1 M4 M8
221	Beatrice Foods Company	Somerset	D1
189	Beaver Meadow	DuBois	B1 C3 P1
228	Bishoff Waynesburg	Waynesburg	B1 D3 P1
084	Borden Co.	Wellsboro	M1
300	Carnation Co.	Cambridge Springs	M11
301	Carnation Co.	Corry	M1
227	Clearfield Cheese Co.	Curwensville	P9 P10
176	Coop. Marketing Agency, Inc.	Middlebury Center	B1 D1 D4 D6
229	L. D. Kallman Inc. T/A Dairy Sales Corp.	Coatesville	P1
242	Dietrich Dairy Inc.	Reading	B1 D1 D4 M8
208	Dunnet, C. W. & Co.	Philadelphia	P1
020	East Smithfield Farms, Inc.	Liberty	B1
190	Keller's Cry.	Harleysville	P1
189	Kirk's Milk Products, Inc.	DuBois	B1 C3 D1 M2 P1
037	Lehigh Valley Farmers Coop.	Allentown	C3 C12 D1 D8 M3 M8 M15
310	Mountain Milk Co.	Shippensburg	M1
082	Penn Dairies, Inc.	York	D1 M1 M2 M7 M8 M9 M10
060	Ready Foods Products, Inc.	Philadelphia	M2 M6
230	Sommer Maid Cry.	Doylestown	P1
264	Sun-Re Cheese Corp.	Sunbury	C14
130	Valley Creamery, Inc.	South Waverly	D1 B1
100	Zausner Foods, Inc.	New Holland	C10 C12 M4
<u>SOUTH DAKOTA-46 (Old code-40)</u>			
206	Assoc. Milk Producers, Inc.	Freeman	B1 D1 D6 M2
245	Assoc. Milk Producers, Inc.	Gregory	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>SOUTH DAKOTA-46</u> (Old code-40) (Cont.)			
208	Assoc. Milk Producers, Inc.	Lake Preston	M1
211	Assoc. Milk Producers, Inc.	Parkston	C1 M3
243	Big Stone Cheese Co.	Castlewood	M1
229	Big Stone Cheese Factory	Big Stone City	B1 B2 C1 C2 C17 C18 C19 C20 C21 C22 C34 M15
155	Black Hills Milk Producers	Rapid City	B1 D1 D6
203	Bowdle Cry. & Prod. Co.	Bowdle	B1
228	Cass-Clay Cry., Inc.	Aberdeen	C3 M1 M3 M14
231	Ethan Dairy Products	Ethan	C2 M3
232	Eureka Cheese Factory	Eureka	C1
233	Hoven Dairy Corp.	Hoven	C1 M3
244	Land O'Lakes, Inc.	Faulkton	M1
207	*Land O'Lakes, Inc.	Lake Norden	M2 D1
156	*Land O'Lakes, Inc.	Sioux Falls	D1 M1 M2
111	*Land O'Lakes, Inc.	Volga	B3 D1 D6 M2
219	Land O'Lakes, Inc.	Webster	M1
215	Landsberger Cry. & Produce Co.	Sisseton	B1
241	Rosebud Cheese Co.	Burke	C1
212	Roslyn Cry. Co.	Roslyn	M1
151	Scandinavian Coop. Cry.	Viborg	B1
213	Scotland Dairy Coop.	Scotland	B1 C1
235	Sioux Dairy Coop. Assn.	Mission	C1 M3
240	Sturgis Dairy Corp.	Sturgis	C1 M3
137	Terrace Park Dairy	Sioux Falls	B1 P1 M2
242	Timber Lake Cheese Co., Inc.	Timber Lake	C1 M3
236	Tri-County Cheese Co.	Pierpont	C1 M3
237	Twin Dakotas Dairy Corp.	Pollock	C1 M3
234	Valley Queen Cheese Co.	Milbank	B1 C1 M3
238	Veblen Cheese & Produce Co.	Veblen	C1 M3
<u>TENNESSEE-47</u> (Old code-41)			
328	Avalon Cheese Co.	Ardmore	C1 C3 M3
036	Bassett's Dairy Prods Inc.	Bristol	M1
321	Bedford Cheese Co.	Shelbyville	C1 M3
327	Breakstone Sugar Creek Foods	Knoxville	B1 P1
313	Dairymen Inc.	Lewisburg	D1 M2
335	Dairymen Inc.	Chattanooga	B1
324-1	Kraft Foods	Columbia	M1
324	Kraft Foods	Fayetteville	C4 M3
316	Kraft Foods	Gallatin	C1 C2 C3 C5 C6 C7 C17 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>TENNESSEE-47</u> (Old code-41) (Cont.)			
318	Kraft Foods	Greeneville	C3 M3
317	Marshall County Cry.	Lewisburg	C1 M3 M14
326	Pet, Inc.	Greeneville	M11
311	Rutherford County Coop. Cry.	Murfreesboro	C1 M3 M14
331	Sumner County Coop. Assn.	Gallatin	B1 D1 M2 M8
312	Swift & Co.	Lawrenceburg	C1 M3
330	Swift & Co.	Nashville	B1 P1
332	Tennessee Cheese Co.	Woodbury	C3 M3
<u>TEXAS-48</u> (Old code-42)			
0905	Assoc. Milk Producers, Inc.	Muenster	C3 D1 M3 M8
0908	Assoc. Milk Producers, Inc.	Sulphur Springs	D1 M2 M9
5482	Carnation Company	Sulphur Springs	M11
6101	Collier Industries	Fort Worth	B1 P1
7868	Navasota Cheese Co., Inc.	Navasota	C1
8950	New Ulm Cry. Co.	New Ulm	B1
<u>UTAH-49</u> (Old code-43)			
03	Cache Valley Dairy Assn.	Smithfield	B1 C1 C4 C7 D8
64	Clearfield Cheese Co.	Wellsville	P9
61	Gossner Cheese Factory	Logan	B1 C1 C4
44	L. D. Schreiber Cheese Co. Inc.	Logan	P9
57	UCN Dairy	Beaver	C1 M3
63	Western Dairy Coop. Inc. (WDCI)	Richmond	B1 C3 D8
08	Western General Dairies Ogden Division	Ogden	B1 C1 D1 D8
04	Wilsey Foods Inc.	Salt Lake City	P1
<u>VERMONT-50</u> (Old code-44)			
11	Grafton Village Cheese Co. Inc.	Grafton	C1
08	Hood, H. P. & Sons	Newport	D1 D4
03	Hood, H. P. & Sons	St. Albans	B1 C12 D1 D6
76	Kraft Foods	Troy	C1 M3
60	St. Albans Coop. Cry.	St. Albans	B1 D1 D10 M8
<u>VIRGINIA-51</u> (Old code-45)			
9410	Beatrice Foods Company Valley Milk Producers Div.	Strasburg	B1 D1 M8
9401	Carnation Co.	Galax	M11
9402	Carnation Co.	Riner	M1
9403	Carnation Co.	Stuart	M1
9412	Kraft Foods	Independence	C1 M3
9414	Pet Milk Co.	Abingdon	M1
9415	Pet Milk Co.	Rural Retreat	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WASHINGTON-53 (Old code-46)</u>			
23	Arden Farms Co.	Moses Lake	B1
73	Carnation Co.	Mt. Vernon	M11
29	Carnation Co.	Seattle	B1
77	Commercial Creamery	Spokane	B1 P1
76	Consolidated Dairy Products Co.	Seattle	P1 P9
62	Consolidated Dairy Products Co.	Spokane	D1 M2
48	Darigold Farms	Issaquah	B1 D1 D6 P1
03	*Darigold Farms	Lynden	D1 D6 M2
72	Dob Div. of Fairmont Foods Company (The)	Olympia	C1 C3 C7 C17
25	Foremost Foods Co.	Seattle	B1
47	Green River Cheese Co, Inc.	Kent	C1 C17
35	Inland Empire Dairy Assn.	Spokane	B1
68	International Cheese MFG. Ltd.	Snohomish	C1 C7
116	Mazza Cheese Co.	Orting	C1 C17
30	Standard Dairy	Longview	B1 C3 C7
75	Turner & Pease Co.	Seattle	P1
<u>WEST VIRGINIA-54 (Old code-47)</u>			
4	Carnation Co.	Cameron	M1
3	Carnation Co.	Clarksburg	M11
<u>WISCONSIN-55 (Old code-48)</u>			
363	A-G Coop. Cry.	Arcadia	B1 D1 D8 M12 M15
1258	Alaska Farmers Coop.	Kewaunee	C1 M3
358	Alcan Cry. Co.	Richland	B1 M18
1430	Alder Creek Cheese Factory	Fremont	C1 C2 C7 M3
310	Alto Coop. Cry., Astico Div.	Astico	M1
2189	Alto Coop. Cry.	Berlin	M1
0112	Alto Coop. Cry.	Waupun	C3 M1 M3 M14
0305	Alto Coop. Cry., Westfield Div.	Westfield	C1 C2 M3
835	Amery Foods Co.	Amery	B1
0528	Andersonville Coop. Dairy	Ashland	C3 M3
2108	Arpin Dairy	Arpin	C3 C17 C18 M2
1244	Arthur Dairy	Cadott	C1 C2 C7 M3
1949	Assoc. Milk Producers, Inc., Marathon-Clark District	Abbotsford	C3 M3
170	Assoc. Milk Producers, Inc.	Alma	C4 M3 M14
71	Assoc. Milk Producers, Inc.	Antigo	M1
483	Assoc. Milk Producers, Inc.	Belleville	M1
0226	Assoc. Milk Producers, Inc.	Blair	C1 C3
164	Assoc. Milk Producers, Inc.	Boyceville	M1
425	Assoc. Milk Producers, Inc.	Portage	P9 P10
152	Assoc. Milk Producers, Inc.	Madison	C1 M1 M3
0224	Assoc. Milk Producers, Inc.	Menasha	C1 C3 M1 M3
6	Assoc. Milk Producers, Inc.	Mt. Horeb	D1 M1 M2 M8 M9
410	Assoc. Milk Producers, Inc.	Shullsburg	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
WISCONSIN-55 (Old code-48) (Cont.)			
1	Assoc. Milk Producers, Inc.	Turtle Lake	D1 M1 M2
1308	Auburndale Cheese Factory	Auburndale	C1 C2 M3
0418	Badger State Cheese Co.	Forestville	C1 M1 M3
1937	Bahl "A" Milk Co. Inc.	Fennimore	M11 M17 P6 S14
0495	Bamford Cheese Factory	Plymouth	C20 M3
0730	Bear Valley Cheese Factory	Hillpoint	C1 C3 M3
123	Beatrice Foods Co., Wright & Wagner Div.	Beloit	C26 C29 D1 S3 S7
140	Beechwood Cheese Co.	Adell	C5 C6 M3
1038	Belle Plaine Cheese Factory	Shawano	C2 M3
1265	Bellinger Dairy	Thorp	C3 M3
1246	Benecke's Cheese Factory	Denmark	C1 M3
844	Biggs Cheese Co.	Argyle	C1 C2 C7 M3
0980	Biglow Butter & Cheese Factory	Avoca	B1 C1 C2 C5 C6 C7
1697	Bleicks Cry.	Bonduel	C1 M3
1725	Bletsoe Dairy Inc.	Granton	M1
1966	Bletsoe Dairy Inc.	Neillsville	C3 M3
2050	Blue Star Cheese Factory	Denmark	C1 C2 M3
0204	Borden Foods Co.	New London	C2 C3 C4 C6 M1 M3 M15 P10
487	Borden Foods Co.	Plymouth	P9 P10
0343	Bosstown Cheese Factory	Richland Center	C1
0669	Branch Cheese Co.	Branch	C3 C17 M3
2171	Brill Coop. Cry.	Brill	C3 M3 M14
0896	Brookside Cheese Factory	Abrams	C1 C2 C7 M3
1259	Brush Hollow Cheese Factory	Viroqua	C3 M3
0156	Brushville Cheese Factory	Pine River	C1 M3
0472	Buck Grove Coop. Assn.	Mineral Point	C1 M3
2115	Bud Cheese Factory	Viroqua	C3 M3
1953	Buena Vista Cheese Factory	Lone Rock	C3 M3
1849	Butternut Cheese Factory	Butternut	M1
0700	Cady Cheese Factory	Wilson	C3 M3
498	Calumet Cheese Co. Inc.	Hilbert	C27 C28 C32 P9
499	Carnation Co.	Chilton	D2 P4
740	Carnation Co.	Oconomowoc	P7 S6 S7 S13
0336	Carr Cheese Factory	Cuba City	C1 M3
1710	Carr Valley Cheese Factory	LaValle	C1 M3
0257	Cassel Gardens Farmers Coop.	Marathon	C2 C3 M3
0250	Catawba Cry. & Cheese Factory	Catawba	C3 M3
0671	Cedar Grove Cheese Factory	Plain	C1 C2 M3
138	Central Cheese & Butter Assn.	Rice Lake	C1 C2 C7 M3 M14
160	Chalet Cheese Coop.	Monroe	C1 C5 C8 M3
0109	Chaseburg Coop. Cry.	Chaseburg	C1 M3
0440	Cherry Grove Cheese Factory	Edgar	C1 C2 M3
821	Cheez Company Inc.	Wisconsin Rapids	P9 P10
1889	Chili Milk Pool Coop.	Chili	C1 C2 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
WISCONSIN-55 (Old code-48) (Cont.)			
0746	Clark County Central Cheese	Greenwood	C1 M3
337	Clifton Farmers Coop. Cry.	Camp Douglas	B1 M1 M7
0477	Clover Belt Cheese Factory	Edgar	C1 C2 C17 M2 M3
0501	Clover Cream Dairy Products Co.	Marshfield	C17 M2
1132	Clover Hill Coop. Cheese Factory	Curtiss	C1 M3 M14
0956	Clover Hill Dairy Co.	Stratford	C3 M3
0871	Cloverleaf Cheese Factory	Neenah	C1 M3
0451	Cloverleaf Cheese Factory	Stanley	C3 M3
1399	Cold Spring Cheese Factory	Hilbert	C1 M3
0397	Coleman Cheese Factory	Coleman	C1 C2 C38 M3
288	Connorsville Coop. Cry.	Downing	M1
0319	Conrath Coop. Dairy	Conrath	C3 M3
2	Consolidated Badger Coop.	Appleton	D1 D6 M1 M2
75	Consolidated Badger Coop.	Iola	M1
1950	Consolidated Badger Coop.	Marshfield	C1
115	Consolidated Badger Coop.	Medford	M1
362	Consolidated Badger Coop.	Shawano	M1
197	Consolidated Badger Coop.	Wittenberg	B1 C3 M1 M2 M8 M9 M13 P1
369	Coon Valley Coop. Cry.	Coon Valley	C1 M3
1879	Cooper Cheese Co.	Westboro	C3 M3
1413	Country Delight, Inc.	Fennimore	M1
0540	County Line Cheese Co.	Oconto	C1 C38 M3
648	Crystal Lake Cheese Factory, Inc.	Comstock	C1 C2 C3 C5 C6 C8 M3
255	Cuba City Cry.	Cuba City	M1
2118	Cudahy Co.	Bloomington	C1 C2
289	Dairy Maid Coop.	Augusta	C3 M3
0290	Delmar Cheese Factory	Boyd	C3 M3
0812	Dickeyville Cheese Factory	Dickeyville	C1 M3
0145	Dorchester Cheese Co.	Dorchester	M1
1349	Dupont Cheese Factory	Marion	C1 C2 M3
1245	Duvall Farmers Cheese Coop.	Luxemburg	C1 M3
1289	East Krok Cheese Factory	Kewaunee	C1 C2 M3
2062	Eastman Creamery Ltd.	Eastman	B1 C1
1955	Eau Galle Cheese Factory	Eau Galle	C20 C21 M3
0493	Edelweiss Cheese Co.	Marshfield	C3 M3
1498	Edsedell Cheese Factory	Cadott	C3 M3
0735	Elk Creek Cheese Factory	Viola	C3 M3
365	Elk Creek Coop. Cry.	Independence	C1 C2 M3
0201	Ellisville Coop. Dairy Assn.	Luxemburg	C1 C2 M3
356	Ellsworth Coop. Cry.	Ellsworth	B1 C3
1531	Elm Dairy Coop. Assn.	Coleman	C1 M3
1514	Elmdale Cheese Factory	Greenwood	C1 M3
0992	Elmwood Cheese Factory	Little Suamico	C2 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55</u> (Old code-48) (Cont.)			
284	Elroy Community Dairy Coop.	Elroy	C3 M3
0878	Excelsior Dairy Assn.	Blue River	C1 M3
353	F&A Dairy Products	Dresser	C17 C18 M3
0754	Fairview Cheese Factory	Bowler	C1 M3
1090	Fairview Cheese Factory	Lancaster	C1
23	Falls Dairy	Colfax	D1 M1 M2 M7 M8 M9
301	*Falls Dairy Co.	Jim Falls	B1 C3 C17
385	Falls Dairy Co.	Stanley	M1
0101	Farmers Cry. Co. of Bangor	Bangor	C1 M3
399	Farmers Coop. Cry.	Barron	C3 M3 M14 M15
350	Farmers Coop. Cry. Assn.	Clear Lake	B1 M1
1355	Fennimore Branch Cheese Coop.	Fennimore	C1 M3
2122	Ferryville Cheese Factory	Ferryville	C1 C2 M3
1855	Foremost-Blue Moon Cheese	Thorpe	C3 C16 C36
1012	Foremost Foods Co.	Medford	D2 P4
0502	Foremost Foods	Marshfield	M15
778	Foremost Foods	Plover	D8 S10 S24 S31 S32 S33
747	Foremost Foods Co.	Waupun	M15
0164	Forest Spring Cheese Factory	Mt. Calvary	C1 C2 C3 C6 M3
313	Foster Cry., Div. of Falls Dairy Co.	Osseo	M1
0990	Four Corners Cheese Factory	Curtiss	C1 M3
0750	Frankfort Cheese Factory	Edgar	C1 C2 M3
2201	Frigo Cheese Corp.	Lena	C14 C15 C17 C18 C19 M1 M2 M3
0141	Frigo Cheese Corp.	Wyocena	C16 M1
0157	Fritsch Cheese Factory	Cobb	C1 C2 M3
0987	Fuhrman's South Shore Dairy	Iron River	C3 M3
1575	Gad Cheese Factory	Medford	C1 C3 M3
3	Galloway-West Co.	Fond du Lac	B1 C1 C11 C29 D1 D6 D9 M1 M10
1099	Gibbsville Cheese Factory	Sheboygan Falls	C1 C2 M3 M14
1696	Gillingham Cheese Factory	Gillingham	C1 C2 M3
0413	Golden Glow Cheese Factory	Soldiers Grove	C1 C6 M3
184	Golden Guernsey Dairy Coop.	Waukesha	M1 M2
0998	Goldfield Cheese Factory	Pound	C1 M3
1932	Gopher Hill Cheese Factory	Hortonville	C1 M3
0653	Graf Cry. Co., Inc.	Zachow	B1 M18 P1
0108	Grand Meadow Coop. Dairy Co.	Stratford	C3 M3
1520	Grass Lake Cheese Factory	Shawano	C1 C2 M3
721	Great Atlantic & Pacific Tea Co.	Manitowoc	D2 P4
0667	Green Valley Cheese Co.	Cecil	C1 M3
0324	Green Valley Coop. Dairy Co.	Auburndale	C3 M3
1866	Greenwood Milk Products Coop.	Greenwood	C1 C2 C7 M3
0194	Halder Coop. Dairy	Mosinee	C3 M3
0776	Halvorson Dairy	Colby	C2 M3
0196	Harris Cheese Factory	Unity	C1 C2 M3

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<u>WISCONSIN-55 (Old code-48) (Cont.)</u>			
0834	Hatchville Cheese Factory	Menomonie	C3 M3
512	Hay Hollow Cheese Factory	Blanchardville	C1 C6 M3
0288	Hazelton Cheese Factory	Bagley	C1 M3
524	Health Valley Cheese Factory	Juda	C1 C5 C6 C37 M3
0910	Hebels Corners Cheese Factory	Denmark	C1 M3
2037	Heberlein Cheese Factory	Boscobel	C3 M3
1444	Hemlock Cheese factory	Greenwood	C3 M3
7	Hiawatha Valley Dairies Coop.	Sparta	B1 D1 M1 M7 M12 P1
1227	Hickory Grove Coop. Cheese Co.	Boscobel	C1 M3
0676	Hicks Cheese Co.	Shullsburg	C1 M3
1688	Hillside Dairy	Cadott	C3
1853	Hillside Cheese Factory	Chilton	C1 C3 M3
1512	Hillside Coop. Cheese Mfg.	Stratford	C3 M3
0808	Hillside Coop. Dairy	Denmark	C2 C3 M3
339	Hoffman Corners Coop. Cry.	Kendall	M1
1997	Hollandale Cheese Co.	Hollandale	C1 M3
0899	Holton Cheese Co.	Abbotsford	C3 M3
2008	Homeland Dairy	Mauston	C1 C2 C6 M3
0280	Honey Bee Cheese Factory	Marathon	C1 C2 M3
326	Hustler Coop. Cry.	Hustler	M1
0199	Indian Head Cheese Factory	Soldiers Grove	C1 M3
0559	InoFood Corp.	Merrill	C1 C2 C5 C6 M3
1273	Irish Valley Cheese Factory	Plain	C3 C6 M3
0977	Issar Cheese Factory	Seymour	C1 M3
48	Klondike Cheese Coop.	Monroe	C1 C2 C5 C6 C7 M3
2175	Knapp Creamery Inc.	Knapp	C1 M3
1503	Knox Mills Cheese Factory	Brantwood	C3 M3
1325	Kraft Foods	Antigo	C20 C21 M3
181	Kraft Foods	Milan	C20 M1 M3
49	Kraft Foods	Wausau	C23
0311	Krakow Cheese Factory	Krakow	C1 M3
0401	Krause Dairy Corp.	Oconto	C1 M3 M14
1702	Kriewaldt Cheese Factory	Shawano	C1 M3
1747	LaFarge Cry. Co.	LaFarge	C3 M3
0635	Lakeside Cheese Factory	Kiel	C1 C2 M3
0148	Lake-to-Lake Dairy Coop.	Casco	C1 M3
291	Lake-to-Lake Dairy Coop.	Denmark	B1 D1 D4 D6 M1 M8 M13
0398	Lake-to-Lake Dairy Coop.	Kiel	B1 C1 C2 C5 C6 C7 M1 M14 P10
413	*Land O'Lakes, Inc.	Eau Claire	D2 P4
402	Land O'Lakes, Inc.	Luck	M1
295	Land O'Lakes, Inc.	Mondovi	M1
57	Land O'Lakes, Inc., Cheese Div.	Spencer	P9 P10
0313	Laney Cheese Factory	Pulaski	C1 M3
2124	Larson Cry. Co.	Gays Mills	C1
376	Level Valley Dairy Co.	West Bend	B1 B3 B4 B5 P1
1556	Liberty Coop. Cheese	Kennan	C3 M3
0425	Liberty Pole Cheese Factory	Viroqua	C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION				
WISCONSIN-55 (Old code-48) (Cont.)							
0279	Lima Cheese Factory	Waldo	C1	C17	M1	M3	M14
0499	Lincoln Center Coop. Dairy Co.	Marshfield	C1	M3			
1065	Lincoln Farmers Coop. Cheese Co.	Casco	C1	C2	M3		
0270	Linden Cheese Factory	Linden	C1	M3			
2158	Livingston Creamery	Livingston	C3	M3			
1505	Lone Pine Cheese Factory	Platteville	C1	M3			
1515	Loomis Cheese Factory	Loomis	C17	C18	C34	M3	
292	Lov-It-Cry. Co.	Green Bay	B1	M18	P1		
1522	Lynn Dairy	Granton	C1	C2	M3		
307	Madison Dairy Produce Co.	Madison	B1	M12	P1		
1551	Maple Grove Cheese Factory	Milladore	C1	M3			
0484	Maple Hill Coop. Dairy Assn.	Boyd	C3	M3			
82	Maple Leaf Cheese Coop.	Albany	C1	C2	C5	C7	M3
0764	Maple Ridge Coop. Cheese Co.	Boscobel	C3	M3			
1266	Marathon Cheese Factory	Marathon	C3	M3			
0873	Marion Cheese Factory	Marion	C1	C2	M3		
1092	Marshall Coop. Assn.	Conrath	C1	C2	C3	M3	
0696	Masanz Dairy	Neillsville	C3	M3			
1519	Matteson Cheese & Butter Co.	Clintonville	C1	M3			
325	Mauston Coop. Cry.	Mauston	C1	M1	M3		
516	Mayer Cheese Co.	Browntown	C4	C6	M3		
0497	Meadow View Cheese Factory	Throp	C2	C3	M3		
414	Melrose Coop. Cry.	Melrose	M1				
285	Mid-America Dairymen, Inc., Northern Div.	Baldwin	M1	M2	M7		
300	*Mid-America Dairymen, Inc.	Bloomer	D1	M1	M2		
0823	Mid-Port Cheese Factory	Cashton	C1	M3			
1241	Midway Coop. Cheese Factory	Cashton	C3	M3			
1554	Mill Creek Cheese Factory	Arena	C1	M3			
436	Mindoro Coop. Cry. Assn.	Mindoro	C1	M3	M14		
0839	Mineral Point Cheese Co.	Mineral Point	C1	M1	M3		
0447	Moquah Cheese Factory	Ashland	C3	M3			
0886	Morgan Coop. Dairy Assn.	Oconto Falls	C1	M3	M14		
0306	Morrison Coop. Dairy	Greenleaf	C1	M3			
0610	Mount Sterling Cheese Factory	Mt. Sterling	C1				
787	National Farmers Organization	Chetek	M1				
772	National Farmers Organization	Cuba City	M1				
812	National Farmers Organization	Curtiss	M1				
952	National Farmers Organization	Menasha	M1				
659	National Farmers Organization	Taylor	M1				
793	National Farmers Organization	Tomah	M1				
328	Nelson Coop. Cry.	Nelson	C1	M3	M14		
2094	Newburg Corners Coop. Cheese Factory	Bangor	C3	M3			
0365	Neumann's Dairy	Brillion	C3	M3			

\*USDA resident grading service provided.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Old code-48) (Cont.)</u>			
1439	North Clayton Cheese Factory	Soldiers Grove	C3 M3
0525	North Hendren Coop. Dairy	Willard	C1 C2 M3
0155	North Osborne Cheese Factory	Seymour	C2 C4 M3 M15 P10
106	Northern Wisconsin Cry. Assn.	Oconto Falls	M3
340	Norwalk Farmers Coop. Cry.	Norwalk	C3 M3
0939	Oak Grove Cheese Factory	Clintonville	C1 C2 M3
0716	Osman Coop. Dairy Assn.	Newton	C1 C2 C5 C6 C7 M3
405	Osseo Coop. Cry Co.	Osseo	M1
0863	Outagamie Producers Coop.	Black Creek	C1 C2 C5 C30 M1 M3 M14 M15
308	Pabst Farms, Inc.	Belleville	B1 M1 M2 M12
4	Pabst Farms, Inc.	Oconomowoc	D1 D4 D6 M1 M2 M7 M8 M9
0744	Patch Grove Creamery	Patch Grove	C1 M3
1163	Patrons Pride Cheese Factory	Athens	C1 M3
445	Pauly Cheese Co., Div of Swift & Co.	Green Bay	P9 P10
6-44	Pauly Cheese Co., Div of Swift & Co.	Juneau	P10
6-46	Pauly Cheese Co., Div. of Swift & Co.	Monroe	P10
6-125	Pauly Cheese Co., Div. of Swift & Co.	Wausau	P10
0771	Penn Hollow Cheese Factory	Avoca	C1 C2 C3 C6 M3
368	Pigeon Falls Coop. Cry.	Pigeon Falls	B1 D1
334	Pine River Dairy Co.	Manitowoc	B1 M12
0701	Pine River Farmers Dairy Coop.	Merrill	C3 M3
1797	Pine Valley Coop. Cheese Mfg. Assn.	Edgar	C3 M3
0106	Pleasant Corners Cheese Factory	Suring	C1 M3
0991	Pleasant Valley Cheese Factory	Spring Green	C1 C2 C3 C7 M3
1539	Pleasant View Cheese Factory	Appleton	C1 M3
1271	Pleasant View Coop. Cry. Co.	Medford	C1 C2 C3 C7 M3
1313	Pleasant View Dairy	Loyal	C1 C3 M3
0835	Preston Dairy Coop.	Fennimore	C1 M3
1590	Pulaski Cheese Factory	Pulaski	C2 M3
2030	Readstown Cry. Co.	Readstown	B1 C3
2178	Red Mound Cheese Factory	DeSoto	C3 M3
0723	Redville Dairy, Inc.	Greenwood	C18 M3 M14
2003	Retreat Cheese Factory	DeSoto	C1 M3
35	Rice Lake Cry. Co.	Rice Lake	B1 B3 D1 D8 M10 M15
1085	Rio Creek Coop. Cheese Co.	Rio Creek	C1 M3
0621	River Road Cheese Factory	Fredonia	C17 C18 M3
209	Rock Cheese Factory Coop.	Watertown	C5 C6 M3
0454	Rockbridge Cheese Factory	Richland Center	C1 M3
1025	Rockland River View Cheese Fcty.	De Pere	C1 M3
1209	Rocky Ridge Coop. Dairy Co.	Mosinee	C2 M3
0931	Rogersville Cheese Factory, Inc.	Rosendale	C17 C18 M3 M14

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Old code-48) (Cont.)</u>			
1458	Rose Brook Cheese Factory	Shawano	C2 M3
0330	Roselawn Cheese Factory	Colby	C3 M3
1061	Rosewood Dairy	Algoma	C1 M3
0272	Rosiere Coop. Cheese Factory	Casco	C1 M3
398	Roy's Sanitary Dairy	Monroe	B1
1785	S&R Cheese Corp.	Plymouth	C17 C18 M3 M14
343	*Safeway Stores, Inc.	Durand	D2 P4
2048	Sanitary Cry.	Boscobel	B1 C1
10	Sanna Division, Beatrice Foods Company	Menomonie	B1 M1 M2 P4 P5 P7
777	Sanna Division, Beatrice Foods Company	Vesper	S6 S24
491	Sargento Cheese Co. Inc.	Plymouth	P10
1076	Schlinsog Dairy Inc.	Loyal	C1 C2 M3
443	Schreiber, L. D. Co.	Green Bay	P9 P10
0249	School Grove Dairy Coop.	Brillion	C3 M3 M14
0795	Schultz Cry. Co.	Antigo	C1 C2 M1 M3 M14
820	Schurman Cheese Co.	Lancaster	C1 C2 C6 C7 M3
636	Silver & Lewis Cheese Co.	Monticello	C5 C6 M3
8-1944	Sloane Foods, Inc.	Viroqua	P1
8-1946	Sloane Foods, Inc.	Westby	P1
1693	Sobieski Cheese Factory	Sobieski	C2 C7 M3
0130	Soldiers Grove Farmers Coop. Cheese Factory	Soldiers Grove	C3 M3
240	South Alma Cheese Factory	Alma Center	C17 M3
1164	South Chase Cheese Factory	Pulaski	C1 M3
373	Spooner Coop. Cry.	Spooner	B1 C3 C5 C7
2109	Springdale Cheese Factory	Viola	C3 M3
0172	Springside Cheese Factory	Coleman	C1 M3
0285	Star Valley Cry. Co.	Soldiers Grove	C3 M3
1350	Stella Cheese Co., Div. of Universal Foods	Brodhead	C17 M2 M3
1891	Stella Cheese Co., Div. of Universal Foods	Clayton	C16 C20 C21 C36 M2 M3
2095	Stella Cheese Co., Div. of Universal Foods Corp.	Campbellsport	C17 C18 M2 M3 M14
2144	Stella Cheese Co., Div. of Universal Foods Corp.	Cumberland	C34 C42 M2 M3
2120	Stella Cheese Co., Div. of Universal Foods Corp.	Dodgeville	C17 C18 M2
8-1244	Sturm, A. & Sons, Inc.	Manawa	D2 P1 P2 P3 P4
0475	Suemnicht Cheese Co.	Loganville	C1 M1 M3
1608	Summit Cheese Co.	Wilson	C1 C2 C3 M3
186	Sunny Creek Cheese Factory	Randolph	C5 M3

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DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Old code-48) (Cont.)</u>			
1294	Sunset Coop. Cheese & Butter Co.	Wausau	C1 C2 M3
210	Swift & Co.	La Crosse	P1
0739	Sylvan Cheese Factory	Richland Center	C3 M3
0630	Thiry Daems Cheese Factory	Luxemburg	C3 M3
0341	Tolibia Cheese Mfg. Corp.	Tolibia	C16 C17 C18 M3 P14
1434	Tonet Farmers Cheese Co., Inc.	Luxemburg	C7 M3
0197	Tramway Cheese Factory	Menomonie	C3 M3
1261	Twelve Corners Cheese Factory	Black Creek	C1 M3
286	Twin Ports Coop. Dairy Assn.	Superior	B1 D1 D6
1508	Twin Town Cheese Factory	Almena	M2 M3 M14
406	Unity Coop. Cry.	Strum	M1
1369	Unity Dairy Products	Unity	C2 C3 M3
1986	Wakefield Cheese Factory	Dodgeville	C3 M3
1262	Waldwick Cheese Co.	Mineral Point	C1 C2 C6 M3
1074	Warner Creek Cheese Factory	Hillsboro	C3 M3
1305	Washington Cheese Factory	Cecil	C1 M3
2126	West Prairie Cheese Factory	Viroqua	C3 M3
372	Westby Coop. Cry.	Westby	B1 C3 C12 M1 M3 M14
0410	Weyauwega Milk Products, Inc.	Weyauwega	B1 C1 C3 M1 M3
0901	Weyauwega Star Dairy	Weyauwega	C2 M3
0972	White Clover Cheese Factory	Sheboygan Falls	C1 C2 M3
0905	White Clover Dairy Co., Inc.	Kaukauna	C1 C6 C30 C31 M1 M3 P10
1784	Wild Cherry Dairy	Thorpe	C1 C2 C7 M3
1108	Wild Rose Cry. Coop.	Wild Rose	C1 C2
294	Wisconsin Dairies Coop.	Cochrane	C3
360	*Wisconsin Dairies Coop.	Reedsburg	B1 B2 D1 D6 M8 P1
0107	Wisconsin Dairies Coop.	Richland Center	C3 M1 M3 M14
361	Wisconsin Dairies Coop.	Sauk City	D1 D8 M1 M2 M13 M14 P3 S1 S2
324	Wisconsin Dairies Coop.	Union Center	M1
1887	Wisconsin Dairy State	Rudolph	C1 M1 M3 M14 M15
74	Wohlt Cheese Corp.	Fremont	P9
1718	Wrightstown Milk Prod.	Wrightstown	M1
304	Wuethrich, John Cry. Co., Inc.	Greenwood	B1 M18 P1
0627	Wyoming Valley Cheese Factory	Spring Green	C3 M3
309	Zanders Cry., Inc.	Cross Plains	B1 M18 P1
<u>WYOMING-56 (Old code-49)</u>			
11	Star Valley Swiss Cheese Co.	Thayne	C3 C4

\*USDA resident grading service provided.



## LABORATORY SERVICE

USDA laboratory testing service is available upon request to any plant, industry, or private organization for analysis of its products. Minimum fees are shown in the following schedule. (There will be a minimum charge of \$9.00 for each testing request or certificate issued.)

### (a) Dry Milk and related products.

Total fat (ether extraction).....	3.25
Moisture .....	2.50
Titrateable acidity.....	1.25
Solubility index.....	1.65
Scorched particles.....	1.65
Bacterial plate count.....	3.25
Bacterial direct microscopic count.....	4.90
Flavor .....	.80
Whey protein nitrogen.....	8.20
Vitamin A.....	16.30
Alkalinity of Ash.....	18.00
Dispersibility .....	8.20
Coliform (solid media).....	3.25
Salmonella .....	13.05
Phosphatase .....	18.00
Oxygen .....	9.75
Density .....	1.25

### (b) Condensed milk and related products.

Fat (ether extraction).....	4.90
Total solids.....	3.25
Sugar (sucrose).....	18.00
Net weight (per can).....	2.00
Flavor, color, body, texture.....	1.25

### (c) Cheese and related products.

Moisture .....	3.25
Moisture in duplicate.....	4.90
Total fat (ether extraction).....	5.75
Moisture & fat (dry basis) complete..	9.00

### (d) Butter and related products.

Moisture .....	3.25
Fat .....	6.50
Salt .....	3.25
Complete Kohman analysis.....	9.75
Fat and moisture (same sample).....	8.20
Flavor, odor, body, texture.....	1.65
Peroxide value.....	18.00
Free fatty acid.....	8.20
Yeast and mold.....	4.10
Proteolytic count.....	4.10

### (e) Corn-Soya-Milk.

Sieve test.....	3.25
Density .....	1.25
Bostwick—uncooked .....	4.10
Bostwick—cooked .....	8.20
Protein (Kjeldahl).....	8.20
Fat (Soxhlet).....	5.75
Moisture .....	2.50
Crude fiber.....	11.45
Flavor .....	.80

See next page for address of USDA laboratories at Chicago and San Francisco. Samples may be sent direct without pre-arrangement, but should be accompanied by a request for the tests desired and name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analysis is completed. The request should specify telephone number and person to contact.

The Chicago USDA laboratory is also available for additional tests not outlined above, for which charges would apply at the rate of \$18.00 per hour. For tests not listed, arrangements should be made direct with Dr. J. L. Dizikes, Chemist-In-Charge.

# D I R E C T O R Y

Name and Addresses of personnel Who May Be Contacted For Inspection,  
Grading and Laboratory Service on Dairy Products

<u>Area Covered</u>	<u>Contact</u>	<u>Telephone Number</u>
	<u>PLANT INSPECTION, GRADING AND LABORATORY SERVICE</u>	
Arizona, California, Colorado, Idaho, Montana, New Mexico, Nevada, Oregon, Utah Washington, Wyoming	R. F. Hedtke, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 630 Sansome Street, Room 754 San Francisco, California 94111	AC 415 556-5585
	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
Arkansas, Iowa, Kansas, Louisiana, Minnesota, Missouri, Nebraska, North Dakota, Oklahoma, South Dakota, Texas	H. K. Linden, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 110 South Fourth Street, Room 448 Minneapolis, Minnesota 55401	AC 612 725-2246
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, AMS, USDA 610 South Canal Street, Room 674 Chicago, Illinois 60609	AC 312 353-6525
	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
Alabama, Illinois, Indiana, Kentucky, Michigan, Mississippi, Ohio, Tennessee, West Virginia, Wisconsin	K. R. Olson, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 610 South Canal St., Room 664 Chicago, Illinois 60607	AC 312 353-6682
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, AMS, USDA 610 South Canal Street, Room 674 Chicago, Illinois 60609	AC 312 353-6525
	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
Connecticut, Delaware Florida, Georgia, Maine Maryland, Massachusetts, New Hampshire, New Jersey, New York, North Carolina Pennsylvania, Rhode Island, South Carolina, Vermont, Virginia	L. C. Iverson, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA Midtown Plaza Building, Room 726 700 East Water Street Syracuse, New York 13210	AC 315 473-3596
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, AMS, USDA 610 South Canal Street, Room 674 Chicago, Illinois 60609	AC 312 353-6525







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